Sunderl**⊗**nd Marine

Guidelines for vessels going into and returning from lay-up

After weeks or months of inactivity during the current COVID-19 crisis, Sunderland Marine's Risk Management Surveyor, Alan Ure offers some advice to those returning from lay-up:

Fuel System	• It is advisable to drain down any water and sediment from the tanks.
	• Pre-filters, drain and clean bowl, fit new filter elements.
	• Fit new engine mounted fuel filters.
	• Fill fuel tank fully (reduces the risk of condensation and bacterial growth).
	• Use an additive when filling (in accordance with machinery manufacturers spec.).
	• Bleed fuel through filters etc. run engine.
	• Ensure all filler caps are fitted, sealed and secure.
Freshwater Coolant	• Ensure any inhibitor is charged as per manufacturers spec.
	• A correct mixture of water/anti-freeze can also protect against internal corrosion.
	• Don't be tempted to drain the freshwater cooling system, leaving in drained condition will allow corrosion to build up within the engine internal water-ways.
Seawater System	• Close seacocks and overboard discharge valves.
	• Drain down seawater systems.
	• (Rubber Impeller type) inactivity tends to allow the impeller blades to take on the permanent folded shape of the cam which can greatly reduce the pumps efficiency.
	• Inactivity can also render the rubber impeller brittle and prone to failing.
	• Extract impeller if possible.
Bilges	• Ensure bilges are clear of debris.
	• Manually check bilge alarm operation.
	• Ensure all pumps are equipped for immediate use (electric/manual).
Lubrication System Engine/	• Drain engine/gearbox oil (removes impurities accumulated within used oil).
Gearbox	• Replenish oil and filters, run the engine and gearbox to distribute the clean oil through the system.
	• Condensation within a gearbox is common, where gearing and upper casings are above the oil level, can be affected by rust formation.
	• Gearing and upper casing are dependent on splash feed from the gearbox revolving.
	• If mooring, and positioning of neighbouring harbour traffic allow, operate gearbox ahead and astern briefly to create the splash effect required to scatter the oil.

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Sterngear	• Check internal shaft seal arrangement for condition and any trace of seawater ingress.
Steering	• Check oil levels, periodically operate.
	• Lubricate mechanical steering, rudder linkages and rudder post tube.
Exhaust	• Cover outlet pipe to eliminate the possibility of water back flow into the engine.
Deck Machinery	• Lubricate/grease as required.
Signage	It is imperative that a WARNING SIGN is placed in the vicinity of the starter switch to indicate which system are isolated, disconnected or capped
Safety Equipment	• Safety of crew and vessel being paramount, please pay particular attention to safety equipment i.e. service and expiry dates which may fall during the laid-up period.
	 Liferaft (+ hydrostat release unit), Lifejackets (lights), PLB's, E.P.I.R.B. (+ hydrostat release units), Flares, Man Overboard Smoke Floats, First Aid Kit.
	• Please Note, items listed above are not definitive, vessel class requirements will vary.
Batteries	• Check fluid levels.
	• Coat terminals with Vaseline or similar.
	• Fully charge the batteries prior to engaging isolators or disconnecting a battery lead from a terminal.
	• Charge batteries regularly.
	• Batteries left to drain down fully increases the risk the battery may become defective internally and not accept a charge.
Electrics/Electronics	• Dampness is the enemy of electrical/electronic equipment.
	• Ensure engine room and wheelhouse have adequate ventilation.
	• Regular power-ups can assist in preserving the operational condition of these units.
Cabin/Galley	• Close off gas and oil supplies to stoves and heaters.
	• Ensure adequate ventilation.
	• Remove personal items i.e. sleeping bags, spare clothing etc. ashore.
	• Move or raise bunk mattress's to allow air circulation.
Security	• Ensure all valuables are removed ashore.
	• Secure all doors and hatches.
	• Frequent visits to the vessel to check the general condition and in particular bilges levels.
Mooring	• If the vessel is being left for longer periods, please consult the tide-table to allow correct setting of the mooring ropes (SMI had 5 casualties in one weekend due to spring-tides).
	• If berthed away from your home port, please consult the Harbourmaster in relation to any mooring abnormalities within the harbour (exposed irregular rock or piling below water-line / sediment build-up or holes on harbour floor).

Following some of these simple suggestions can stave off further unwanted, and costly down-time.

For more information, please contact Alan Ure, Risk Management Surveyor: Mobile: +44 (0)7881 826434 or Email: alan.ure@sunderlandmarine.com